



Cellulose 1K Top Coat

Description

One-pack nitro-acrylic high gloss topcoat in solid colours. Very easy to apply, very fast drying, easy to polish and offering good durability.

Mixing Ratio

Your paint will already have been thinned 50:50 with cellulose thinner, unless you have requested otherwise.

Application

Spray viscosity at 20 °C: 17- 18" DIN4

Air cap: 1,2 - 1,4 mm

Air pressure: 4 Atm

N° of coats: 2 or 3

Flash-off between coats: 5 min. at 20°C

Recommended film thickness: 40 µ

Drying Times

Air drying at 20°C

Handling : 40-45 min. Through-drying : 24 h

Low bake at 60°C

15 – 20 min. according to the film thickness.

Polishing

After 8 - 14 h at 20°C according to the film thickness.