



Isocyanate free 2K Clearcoat

Description

High solids clearcoat which can be applied over most suitably prepared basepaints. Any gloss surfaces must be lightly rubbed down with 1200 wet and dry before application. Easy application, offering the durability normally associated with standard 2 pack clearcoats, while avoiding the health hazards associated with the use of isocyanate hardeners.

Using a spray gun

Mix the clearcoat lacquer with the activator 1:1

Pot life 8 hours.

Air cap: 1.4-1.7 mm

Air pressure: 60- 65 psi (4-4.5 bar)

Drying Times (air drying at 20°C)

Number of coats: 2 - 3

Allow 5 – 10 minutes between coats to flash off

Dust free 30 mins, may be handled with care after 90 mins.

May be recoated within 8 hours or after 7 days.

Fully cured and may be polished after 7 days.

Please note: Heavy application and low temperatures can slow down the drying mechanism, which can lead to water-spotting. Should this occur, it can usually be polished out. Please ensure paintwork is kept out of the rain for 7 days if many coats of clearcoat have been applied as drying may take longer.